

Work Order ID 63116

Thursday, October 21, 2010 1:06:40 PM



Page 1

Item ID: D4034-1

Revision ID:

Item Name: Rib

Start Date: 10/21/2010 Start Qty: 6.00

Required Date: 10/28/2010 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date: 10-10-21

Tooling:

Date:

Setup Start



QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4034	A

100



Large Fab

Memo

0.00

STD

(A)

10-11-25

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

S 10/16/25

(46)

120



Identify as per dwg & Stock Location: 3/4

0.00

Packaging

Memo

0.00

QPL 10-11-25

(6X)

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63116

Thursday, October 21, 2010 1:06:40 PM



Page 2

Item ID: D4034-1

Accept



Setup Start



Revision ID:

Item Name: Rib

Stop



Start Date: 10/21/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

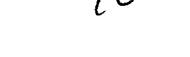
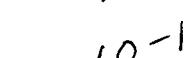
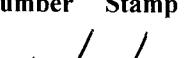
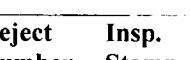
QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10-11-25

MF

10-11-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Thursday, October 21, 2010 1:06:44 PM

Page 1

Work Order ID: 63116



Parent Item: D4034-1



Parent Item Name: Rib

Start Date: 10/21/2010

Required Date: 10/28/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC
per dwg revA 10.03.15 verified by:EC

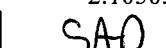
IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased		No		100	f	317.5950	0.3333	2.105053			

304 SQ Tube .75x.75x.049W



Location	Loc Qty	Loc Code
MAT	33.97876794	
113763	0	
114323	20.0582189	
114677	7.69741	
114835	6.223139	
MAT017	3.68448E-05	
114298	3.6845E-05	
WA	283.6162	
114992	33.7547	
115260	249.8615	



SAD 10-11-25

(T-6)

2.1051

Scrap END BAR 1,000 => 3115260

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

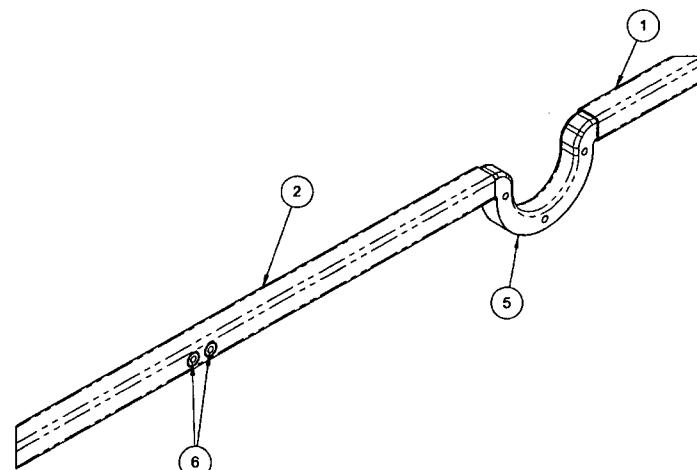
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

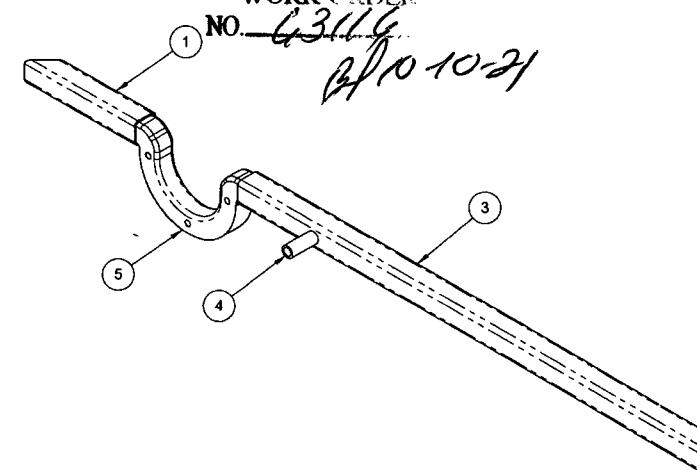
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
		X	D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1		D4034-3	RIB
3		1	D4034-5	RIB
4		1	D2327-3	SPACER BUSHING
5	1	1	D4021-7	HOOP
6	2		D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY



D4034-043 FWD UPPER RIB ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 63116

2010-10-21

RELEASED

2010-03-12

M

REV.	A	NEW ISSUE	AJS	10.03.04
DESIGN	AJS	DESCRIPTION		BY DATE
DRAWN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>QJ</i>	DRAWING NO. D4034		REV. A
MFG. APPR.	<i>EZ</i>	SHEET 1 OF 4		
APPROVED	<i>AM</i>	TITLE		SCALE
DE APPR.	<i>AM</i>	UPPER RIB ASSY, BASKET BASE		NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		

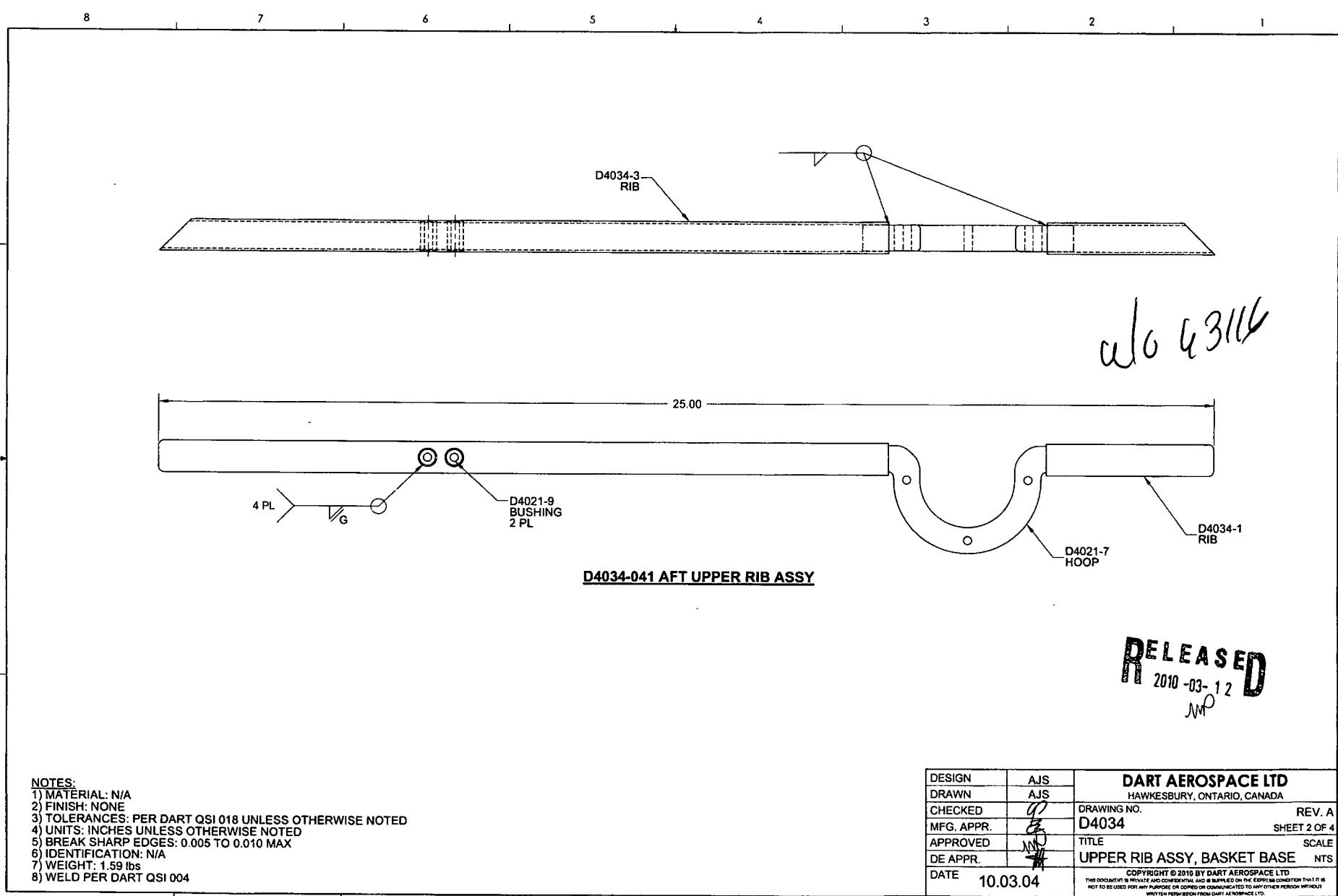
W/O:		WORK ORDER CHANGES					
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RELEASED
2010-03-12
MF

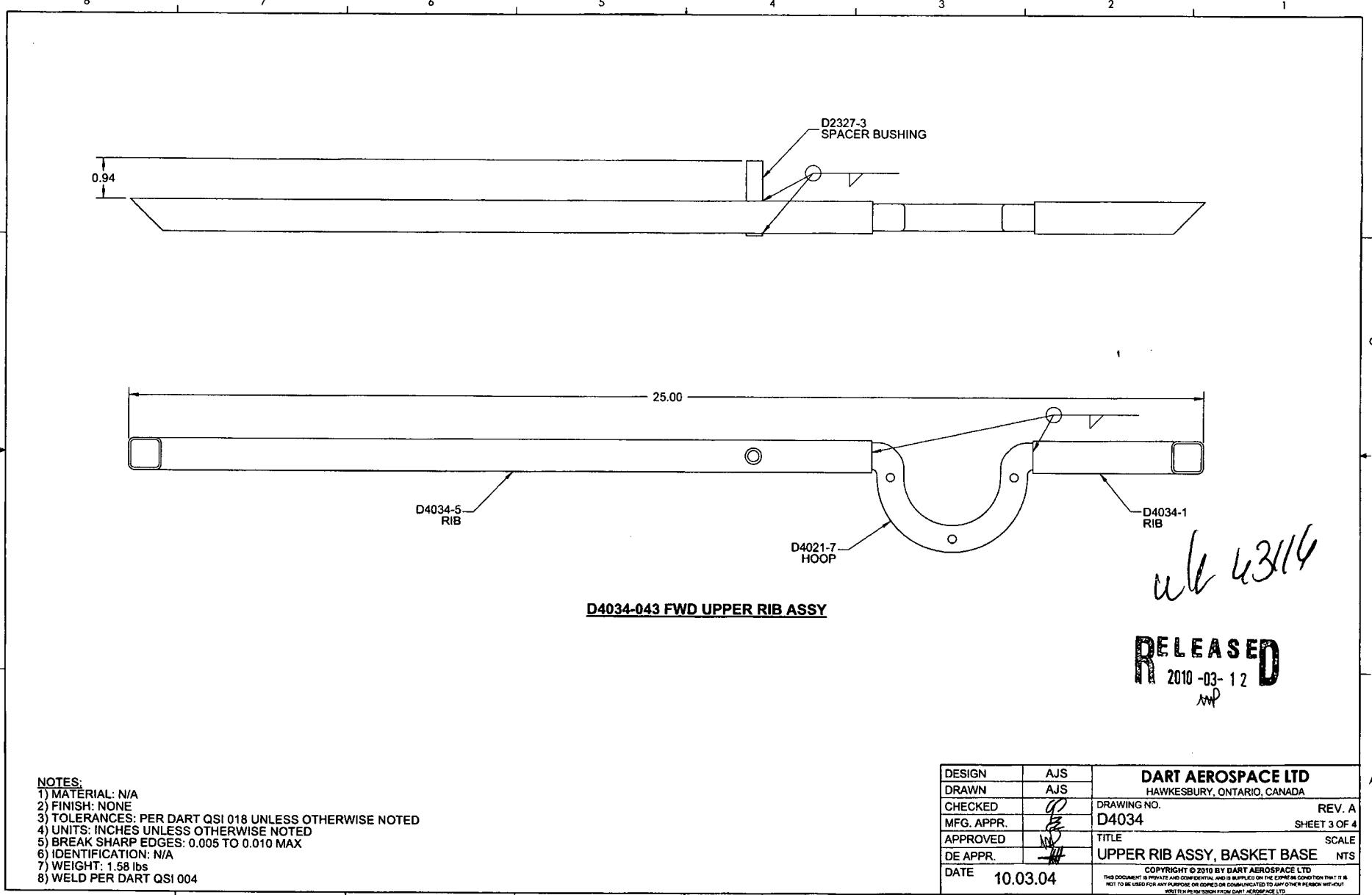
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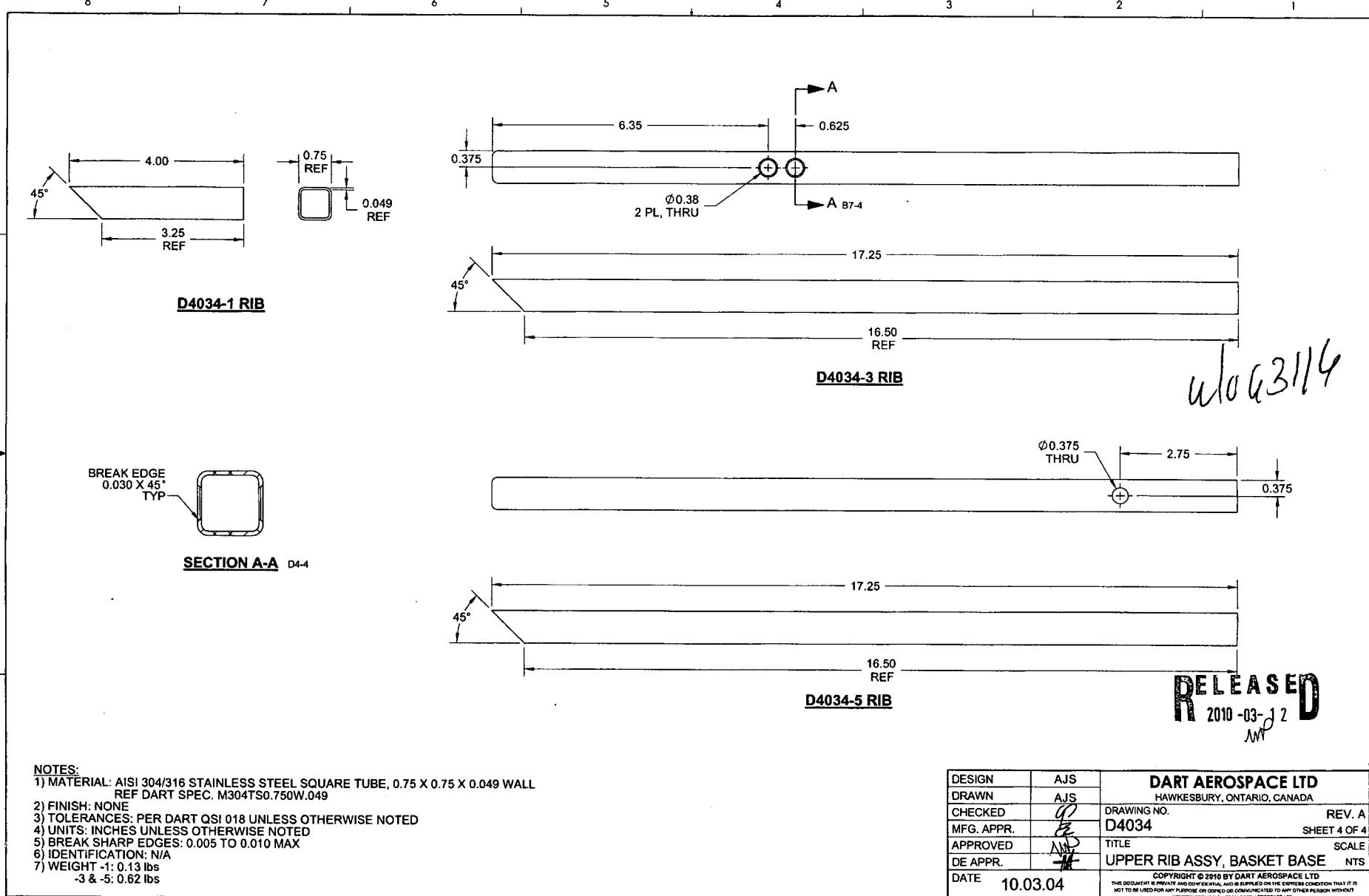
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